**IT-158BS/IT-158TC**

Multifunctional Filled Epoxy Resin and Phenolic-Cured Lead Free Laminate & Prepreg

**IT-158** is a medium Tg (>150 °C by DSC) multifunctional filled epoxy with high thermal reliability and CAF resistance. It’s suitable for industrial PCB, automobile and can pass 260 °C lead free assembly.

**Key Features ===============================**

**Advanced Resin Technology**
Industrial standard material with medium Tg (150 °C by DSC) multifunctional filled epoxy resin and excellent thermal reliability.

**Lead-Free Assembly Compatible**
RoHS compliant and suitable for high thermal reliability needs, and lead free assemblies with a maximum reflow temperature of 260 °C.

**Friendly Processing and CAF Resistance**
Friendly to PCB process that users can easily handle the process by current equipment and chemical.

**CAF Resistance**
Excellent thermal reliability and CAF resistance providing long-term reliability for industrial boards and automobile application.

**Available in Variety of Constructions**
Available in a variety of constructions, copper weights and glass styles, including standard(HTE), RTF and VLP copper foil.

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**Applications**
- PC and Notebook
- Memory Module
- Game Player
- Multilayer PCB
- Automobile
- Servers and Networking
- Telecommunications
- Heavy Copper Application

**Industrial Approval**
- UL 94 V-0
- IPC-4101C Spec / 99
- RoHS Compliant

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**Global Availability**

<table>
<thead>
<tr>
<th>Area</th>
<th>Address</th>
<th>Contact e-mail</th>
<th>TEL</th>
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<tbody>
<tr>
<td>Taiwan</td>
<td>22 Kung Yen 1st Rd. Ping Chen Industry Zone, Ping Chen, Taoyuan, Taiwan, R.O.C.</td>
<td>Sales: <a href="mailto:jeff@iteq.com.tw">jeff@iteq.com.tw</a></td>
<td>886-3-4152345 #3168</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Technician: <a href="mailto:paul.lee@iteq.com.tw">paul.lee@iteq.com.tw</a></td>
<td>886-3-4152345 #3300</td>
</tr>
<tr>
<td>East China</td>
<td>Chun Hui Rd., Xishan Economic Development Zone, Wuxi City, Jiangsu Province, China</td>
<td>Sales: <a href="mailto:Alan@wxmail.iteq.com.cn">Alan@wxmail.iteq.com.cn</a></td>
<td>86-510-8223-5888 #5168</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Technician: <a href="mailto:jimmypeng@wxmail.iteq.com.cn">jimmypeng@wxmail.iteq.com.cn</a></td>
<td>86-510-8223-5888 #3000</td>
</tr>
<tr>
<td>South China</td>
<td>168, Dongfang Road, Nanhang Industrial Park, Beic Village, Humen Town, Dongguan City, Guangdong Province, China</td>
<td>Sales: <a href="mailto:lo@iteq.com.cn">lo@iteq.com.cn</a></td>
<td>86-769-88623268 #320</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Technician: <a href="mailto:lifang@iteq.com.cn">lifang@iteq.com.cn</a></td>
<td>86-769-88623268 #550</td>
</tr>
<tr>
<td>Japan</td>
<td>No.2, Huafang Rd, Yonghe Economic Zone, Economic and Technological Development Zone, Guangzhou, Guangdong Province, China</td>
<td>Sales: <a href="mailto:Stephen@iteq.com.cn">Stephen@iteq.com.cn</a></td>
<td>86-20-6286-8088 #8027</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Technician: <a href="mailto:anderson@iteq.com.tw">anderson@iteq.com.tw</a></td>
<td>886-3-4152345 #5388</td>
</tr>
<tr>
<td>USA</td>
<td>Tapco Circuit Supply 1225 Greenbriar Drive, Suite A Addison, IL 60101, USA</td>
<td>Sales: mshields@tapcocircuit supply.com</td>
<td>1-614-937-5205</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Technician: tlovelady@tapcocircuit supply.com</td>
<td>1-310-699-8028</td>
</tr>
<tr>
<td>Europe</td>
<td>ITEQ Europe, Via L. Pergher, 16 38121 Trento, Italy</td>
<td>Sales: <a href="mailto:serena@itequrope.eu">serena@itequrope.eu</a></td>
<td>39-0461-820526</td>
</tr>
<tr>
<td></td>
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<td>Technician: <a href="mailto:service@itequrope.eu">service@itequrope.eu</a></td>
<td>39-0461-820526</td>
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**http://www.iteq.com.tw**

REV 06-12
### LAMINATE (IT-158TC)

<table>
<thead>
<tr>
<th>Property</th>
<th>Thickness&lt;0.50 mm</th>
<th>Thickness ≥ 0.50 mm</th>
<th>Units</th>
<th>Test Method</th>
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<tbody>
<tr>
<td></td>
<td>Typical Value</td>
<td>Spec</td>
<td>Typical Value</td>
<td>Spec</td>
</tr>
<tr>
<td>Peel Strength, minimum</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>A. Low profile copper foil and very low profile copper foil - all copper weights &gt; 17µm (0.669 mil)</td>
<td>0.88 (5.0)</td>
<td>0.70 (4.00)</td>
<td>0.88 (5.0)</td>
<td>0.70 (4.00)</td>
</tr>
<tr>
<td>B. Standard profile copper foil</td>
<td>1.58 (9.0)</td>
<td>0.80 (4.57)</td>
<td>1.66 (9.5)</td>
<td>1.05 (6.00)</td>
</tr>
<tr>
<td>1. After Thermal Stress</td>
<td>1.23 (7.0)</td>
<td>0.80 (4.57)</td>
<td>2.4.8.3</td>
<td></td>
</tr>
<tr>
<td>2. At 125°C [257 F]</td>
<td>1.31 (7.5)</td>
<td>0.70 (4.00)</td>
<td>1.40 (8.0)</td>
<td>0.70 (4.00)</td>
</tr>
<tr>
<td>3. After Process Solutions</td>
<td>1.14 (6.5)</td>
<td>0.55 (3.14)</td>
<td>2.4.8.3</td>
<td></td>
</tr>
</tbody>
</table>

| Volume Resistivity, minimum |                   |                     |       |             |
| A. C-969/590 | 3.0x10³ | 10^6 | -- | -- | MΩ-cm | 2.5.17.1 |
| B. After moisture resistance                                    | -- | -- | 5.0x10^9 | 10^7 | 2.5.17.1 |
| C. At elevated temperature E-24/125                               | 5.0x10^9 | 10^7 | -- | -- | 2.5.17.1 |

| Surface Resistivity, minimum |                   |                     |       |             |
| A. C-969/590 | 1.0x10³ | 10^1 | -- | -- | MΩ | 2.5.17.1 |
| B. After moisture resistance                                    | -- | -- | 1.0x10^10 | 10^7 | 2.5.17.1 |
| C. At elevated temperature E-24/125                               | 5.0x10^10 | 10^7 | -- | -- | 2.5.17.1 |

| Moisture Absorption, maximum | -- | -- | 0.08 | 0.5 | % | 2.6.2.1 |

| Dielectric Breakdown, minimum | -- | -- | 60 | 40 | kV | 2.5.6 |

| Permittivity (Dk, 50% resin content)                                   | A. 1MHz | 4.3 | 4.4 | 5.4 | -- | 2.5.5.9 |
| (Laminate & Laminated Prepreg)                                        | B. 1GHz | 4.0 | 4.0 | 4.0 | -- | 2.5.5.9 |
| C. 2GHz                                                                 | 4.2 | 4.2 | 4.2 | 2.5.5.13 |
| D. 5GHz                                                                | 4.1 | 4.1 | 2.5.5.13 |
| E. 10GHz                                                               | 4.0 | 4.0 | 2.5.5.13 |

| Loss Tangent (Df, 50% resin content)                                   | A. 1MHz | 0.016 | 0.016 | 0.035 | -- | 2.5.5.9 |
| (Laminate & Laminated Prepreg)                                        | B. 1GHz | 0.016 | 0.016 | 0.017 | 2.5.5.13 |
| C. 2GHz                                                                 | 0.017 | 0.017 | 2.5.5.13 |
| D. 5GHz                                                                | 0.018 | 0.018 | 2.5.5.13 |
| E. 10GHz                                                               | 0.019 | 0.018 | 2.5.5.13 |

| Flexural Strength, minimum | A. Length direction | 450-480 | 441 | 60 (65,250-69,600) | 2.4.4 |
|                           | B. Cross direction | 370-400 | 345 | 50,140 | 2.4.4 |

| Arc Resistance, minimum | 125 | 60 | 125 | 60 | s | 2.5.1 |

| Thermal Stress 10 s at 288°C [550.4F], minimum | A. Unetched | Pass | Pass Visual | Pass | Pass Visual | Rating | 2.4.13.1 |

| Electric Strength, minimum | A. 45 | 30 | -- | -- | kV/mm | 2.5.6.2 |
| (Laminate & Laminated Prepreg)                                        | B. 50 | -- | -- | -- |        |

| Flammability, (Laminate & Laminated Prepreg) | V-0 | V-0 | V-0 | V-0 | Rating | UL94 |
|                                             |     |     |     |     |        |

| Glass Transition Temperature(DSC) | 155 | 150 minimum | 155 | 150 minimum | °C | 2.4.25 |

| Decomposition Temperature | -- | -- | 345 | 325 minimum | °C | 2.4.24.6 (5% wt loss) |

| X/Y Axis CTE (40°C to 125°C) | -- | -- | 11-13 | -- | ppm/°C | 2.4.24 |
| Z-Axis CTE                  | A. Alpha 1 | -- | -- | 40 | 60 maximum | ppm/°C |
|                            | B. Alpha 2 | -- | -- | 240 | 300 maximum | ppm/°C |
|                            | C. 50 to 260 Degrees C | -- | -- | 3.3 | 3.5 maximum | % |

| Thermal Resistance | A. T260 | -- | -- | >60 | 30 minimum | Minutes |
|                   | B. T288 | -- | -- | >30 | 5 minimum | Minutes |

| CAF Resistance | -- | -- | Pass | AABUS | Pass/Fail | 2.6.25 |

The above data and fabrication guide provide designers and PCB shop for their reference. We believe that these information are accurate, however, the data may vary depend on the test methods and specification used. The actual sales of the product should be according to specification in the agreement between IT EQ and its customer. ITEQ reserves the right to revise its data at any time without notice and maintain the best information available to users.